

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	11	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.5	%	ISO 294-4, 2577
Molding shrinkage, normal	2.6	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	840	MPa	ISO 527
Tensile Strength	18	MPa	ISO 527
Flexural modulus, 23°C	750	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	60	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	140	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	85	°C	ISO 75-1/-2
Vicat softening temperature, B	95	°C	ISO 306
<b>Other properties</b>			
Density	910	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Injection Molding

**Applications**

General Purpose

**Delivery form**

Natural Color

**Regional Availability**

Europe

**Special Characteristics**

High impact or impact modified