

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.4	%	ISO 294-4, 2577
Molding shrinkage, normal	2.4	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	1200	MPa	ISO 527
Tensile Strength	28	MPa	ISO 527
Flexural modulus, 23°C	1000	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	150	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	75	°C	ISO 75-1/-2
Vicat softening temperature, B	110	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Electric strength	24	kV/mm	IEC 60243-1
Comparative tracking index	450	-	IEC 60112
<b>Other properties</b>			
Density	930	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Additives**

Flame retarding agent

**Special Characteristics**

Flame retardant

**Features**

Copolymer

**Regional Availability**

Europe