

H 611

PP

Braskem

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	2.1	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
ASTM Data			
Melt Flow Index, MFI	2.1	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	36	MPa	ISO 527
Yield strain	14	%	ISO 527
Flexural modulus, 23°C	1450	MPa	ISO 178
Izod notched impact strength, +23°C	3.4	kJ/m ²	ISO 180/1A
Rockwell hardness	R 99	-	ISO 2039-2
ASTM Data			
Tensile Strength at Yield	34	MPa	ASTM D 638
Elongation at Yield	10	%	ASTM D 638
Rockwell Hardness	R 99	-	ASTM D 785
Izod Impact notched, 1/8 in	40	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	53	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	92	°C	ISO 75-1/-2
Vicat softening temperature, A	155	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	92	°C	ASTM D 648
DTUL @ 264 psi	53	°C	ASTM D 648
Vicat Temperature	155	°C	ASTM D 1525
Other properties			
Density	905	kg/m ³	ISO 1183
Density	905	kg/m ³	ASTM D 792

Characteristics**Processing**

Other Extrusion

Features

Melt Strength, Homopolymer

Special Characteristics

Light stabilized or stable to light

Regional Availability

North America, Europe, South and Central America