

LATILUB 87/28-17ST K/15

(PC+PTFE+SI)-CF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10500	MPa	ISO 527
Stress at break	105	MPa	ISO 527
Strain at break	2	%	ISO 527
Charpy impact strength, +23°C	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145	°C	ISO 75-1/-2
Vicat softening temperature, B	150	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	100	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1330	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	275 - 320	°C	-
Mold temperature	80 - 110	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Additives

Lubricants