

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	1.25	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.0145	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	1172	MPa	ASTM D 638
Tensile Strength	20.7	MPa	ASTM D 638
Flexural Modulus	1103	MPa	ASTM D 790
Flexural Strength	27.6	MPa	ASTM D 790
Izod Impact notched, 1/8 in	534	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	51.7	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	1000000	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257
Other properties			
Density	1000	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	191 - 232	°C	-
Mold temperature	32.2 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity