

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	18	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	22	MPa	ISO 527
Flexural modulus, 23°C	1250	MPa	ISO 178
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Other properties			
Density	905	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2	h	-
Melt temperature	220 - 260	°C	-
Mold temperature	30 - 50	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa