

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	6550	MPa	ASTM D 638
Tensile Strength	89.6	MPa	ASTM D 638
Flexural Modulus	5861	MPa	ASTM D 790
Flexural Strength	145	MPa	ASTM D 790
Rockwell Hardness	R 117	-	ASTM D 785
Izod Impact notched, 1/8 in	187	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	3.18	mm	-
DTUL @ 66 psi	146	°C	ASTM D 648
DTUL @ 264 psi	141	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.08	%	ASTM D 570
Density	1450	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	82.2 - 121	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Additives

Lubricants

Special Characteristics

Flame retardant

Regional Availability

North America, Europe, Asia Pacific