

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	17	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	68.9	MPa	ASTM D 638
Elongation at Yield	7.2	%	ASTM D 638
Elongation at Break	60	%	ASTM D 638
Flexural Modulus	2413	MPa	ASTM D 790
Izod Impact notched, 1/8 in	694	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 264 psi	207	°C	ASTM D 648
<b>Other properties</b>			
Water Absorption, 24hr	0.37	%	ASTM D 570
Density	1300	kg/m <sup>3</sup>	ASTM D 792

## Characteristics

### Processing

Injection Molding

### Certifications

Medical Grade, Biocompatibility ISO 10993, US Pharmacopeia Class VI Approved

### Applications

General Purpose, Medical

### Regional Availability

North America