

TEDUR L 9560 S

PPS-MD50

MOCOM Compounds GmbH & Co. KG

Product Texts

Base Polymer	Polyphenylene Sulphide
Filler/Additive System	50 % mineral
Special Features	improved surface appearance, high surface gloss, metallizable
Application Area	injection moulding grade
Typical Applications	reflectors

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	8500	MPa	ISO 527
^[C] Stress at break	75	MPa	ISO 527
^[C] Strain at break	1	%	ISO 527
^[C] Charpy impact strength, +23°C	15	kJ/m ²	ISO 179/1eU

[C]: CAMPUS

Thermal properties

	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	145	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

[C]: CAMPUS

Other properties

	Value	Unit	Test Standard
^[C] Density	1820	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions in a dry air (dessiccant) dryer 130-140 °C
for 2-4 h
dependant on moisture content

Processing Injection Moulding melt temperature 320-340 °C
mould temperature >140 °C

Storage dry, protected from light
not above 30°C