

**Ryton® R-4-220NA**

PPS-GF40

Syensqo

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	190	MPa	ISO 527
Strain at break	1.6	%	ISO 527
Flexural modulus, 23°C	14000	MPa	ISO 178
Izod impact strength, +23°C	35	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Strength	186	MPa	ASTM D 638
Elongation at Break	1.6	%	ASTM D 638
Compressive Strength	275	MPa	ASTM D 695
Flexural Modulus	14500	MPa	ASTM D 790
Flexural Strength	269	MPa	ASTM D 790
Rockwell Hardness	M 103	-	ASTM D 785
Izod Impact notched, 1/8 in	91	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	640	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-0 1.6	class mm	IEC 60695-11-10 -
<b>ASTM Data</b>			
DTUL @ 264 psi	265	°C	ASTM D 648
Limiting Oxygen Index	45	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	22	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.003	-	ASTM D 150
Dielectric Constant, 1 MHz	3.8	-	ASTM D 150
Surface Resistivity	>1E15	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257
Arc Resistance	125	s	ASTM D 495

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.02	%	ASTM D 570
Density	1680	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa