

**Ryton® R-4**

PPS-GF40

Syensqo

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.005	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
Value	Unit	Test Standard	
<b>ISO Data</b>			
Tensile Strength	150	MPa	ISO 527
Strain at break	1.2	%	ISO 527
Flexural modulus, 23°C	14000	MPa	ISO 178
Izod impact strength, +23°C	25	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Strength	159	MPa	ASTM D 638
Elongation at Break	1.1	%	ASTM D 638
Compressive Strength	270	MPa	ASTM D 695
Flexural Modulus	14500	MPa	ASTM D 790
Flexural Strength	221	MPa	ASTM D 790
Rockwell Hardness	M 104	-	ASTM D 785
Izod Impact notched, 1/8 in	91	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	400	J/m	ASTM D 256
<b>Thermal properties</b>			
Value	Unit	Test Standard	
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-0	class	IEC 60695-11-10
Burning behav. 5V at thickness h Thickness tested	1.6	mm	-
Burning behav. 5V at thickness h Thickness tested	5VA	class	IEC 60695-11-20
Burning behav. 5V at thickness h Thickness tested	1.6	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	265	°C	ASTM D 648
Limiting Oxygen Index	47	%	ASTM D 2863
<b>Electrical properties</b>			
Value	Unit	Test Standard	
<b>ASTM Data</b>			
Dielectric Strength, Short Time	20	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.002	-	ASTM D 150
Dielectric Constant, 1 MHz	3.8	-	ASTM D 150
Surface Resistivity	>1E15	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257
Arc Resistance	125	s	ASTM D 495
<b>Other properties</b>			
Value	Unit	Test Standard	
Water Absorption, 24hr	0.02	%	ASTM D 570
Density	1690	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Chemical Resistance**

General Chemical Resistance

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa