

Product Texts

LNP LUBRICOMP OX97635 compound is based on Polyphenylene Sulfide (PPS) resin containing proprietary fillers. Added features of this grade include: Electrically Conductive, Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577
ASTM Data			
Mold Shrinkage, MD	0.1	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.4	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	26200	MPa	ISO 527
Stress at break	165	MPa	ISO 527
Strain at break	0.8	%	ISO 527
Flexural modulus	25900	MPa	ISO 178
Flexural strength	259	MPa	ISO 178
Izod impact strength, +23°C, 4mm	24	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	22950	MPa	ASTM D 638
Tensile Strength at Break	121	MPa	ASTM D 638
Elongation at Break	0.8	%	ASTM D 638
Flexural Modulus	24540	MPa	ASTM D 790
Flexural Strength	253	MPa	ASTM D 790
Izod Impact notched, 1/8 in	48	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	395	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	265	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 264 psi	269	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.02	%	Sim. to ISO 62
Density	1550	kg/m ³	ISO 1183
Water Absorption, 24hr	0.02	%	ASTM D 570
Density	1550	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Melt temperature	315 - 320	°C	-
Mold temperature	140 - 165	°C	-
Zone 1	305 - 315	°C	-
Zone 2	320 - 330	°C	-
Zone 3	330 - 345	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity