

**Product Texts**

LNP LUBRICOMP OX88533 compound is based on Polyphenylene Sulfide (PPS) resin containing proprietary fillers. Added features of this grade include: Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.1	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	12200	MPa	ISO 527
Stress at break	146	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Flexural modulus	11400	MPa	ISO 178
Flexural strength	208	MPa	ISO 178
Izod impact strength, +23°C, 4mm	38	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	9	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	13100	MPa	ASTM D 638
Tensile Strength at Break	144	MPa	ASTM D 638
Elongation at Break	1.8	%	ASTM D 638
Flexural Modulus	10960	MPa	ASTM D 790
Flexural Strength	200	MPa	ASTM D 790
Izod Impact notched, 1/8 in	85	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	528	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	260	°C	ISO 75-1/-2
<b>ASTM Data</b>			
DTUL @ 264 psi	263	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1690	kg/m <sup>3</sup>	ISO 1183
Water Absorption, 24hr	0.01	%	ASTM D 570
Density	1690	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Melt temperature	315 - 320	°C	-
Mold temperature	140 - 165	°C	-
Zone 1	305 - 315	°C	-
Zone 2	320 - 330	°C	-
Zone 3	330 - 345	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific