

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	70	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	1500	MPa	ISO 527
Yield stress	25	MPa	ISO 527
Yield strain	4	%	ISO 527
Flexural modulus, 23°C	1500	MPa	ISO 178
Charpy notched impact strength, +23°C	5.5	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	165	°C	ISO 11357-1/-3
Temp. of deflection under load, 0.45 MPa	102	°C	ISO 75-1/-2
<b>Other properties</b>			
Density	905	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Melt temperature	200 - 250	°C	-
Mold temperature	10 - 50	°C	-
Holding pressure	20 - 50	MPa	-

## Characteristics

### Processing

Injection Molding

### Special Characteristics

High impact or impact modified

### Features

Nucleated, Copolymer

### Applications

Medical, Packaging

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa