

LATILUB 87/28-12T G/20

(PC+PTFE)-GF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	5700	MPa	ISO 527
Stress at break	85	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Charpy impact strength, +23°C	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	15	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145	°C	ISO 75-1/-2
Vicat softening temperature, B	150	°C	ISO 306
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
Electrical properties			
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1430	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	110 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	275 - 320	°C	-
Mold temperature	80 - 110	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Additives

Lubricants