

**RTP 300 GB 10 TFE 15 EM**

(PC+PTFE)-GB10

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	2413	MPa	ASTM D 638
Tensile Strength	41.4	MPa	ASTM D 638
Flexural Modulus	2413	MPa	ASTM D 790
Flexural Strength	75.8	MPa	ASTM D 790
Izod Impact notched, 1/8 in	144	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	135	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1340	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	82.2 - 121	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants