

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.5	%	ISO 294-4, 2577
Molding shrinkage, normal	1.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	21	MPa	ISO 527
Strain at break	395	%	ISO 527
Flexural modulus, 23°C	900	MPa	ISO 178

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	160	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	50	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	900	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	220	°C	-
Mold temperature	40	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Black

### Special Characteristics

High impact or impact modified

### Applications

Automotive

### Regional Availability

Europe