

Product Texts

LNP LUBRICOMP DCL33E compound is based on Polycarbonate (PC) resin containing 15% carbon fiber and 15% PTFE. Added features of this grade include: Wear Resistant, Electrically Conductive, Easy Molding.

UL Yellow Card Link [E45329-101343782](https://www.ulprospector.com/usa/Products/Plastics/PC+PTFE-CF15)

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	121	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Flexural modulus	11900	MPa	ISO 178
Izod impact strength, +23°C, 4mm	25	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	6	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	139	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	4.5	mm	-

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	10000	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1350	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	305 - 325	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	295 - 305	°C	-
Zone 2	310 - 320	°C	-
Zone 3	320 - 330	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity