

LubriOne™ PC-10CF/15T BLACK

(PC+PTFE)-CF10

Avient Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	90	MPa	ASTM D 638
Flexural Modulus	5500	MPa	ASTM D 790
Flexural Strength	130	MPa	ASTM D 790
Izod Impact notched, 1/8 in	65	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 264 psi	135	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1000000	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1310	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3 - 4	h	-
Mold temperature	90 - 110	°C	-
Zone 1	290 - 310	°C	-
Zone 2	290 - 310	°C	-
Zone 3	290 - 310	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Additives

Lubricants

Features

High Coefficient of Friction

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa