

4PROP 25C10000

PP

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1300	MPa	ISO 527
Yield strain	6.5	%	ISO 527
Stress at break	28	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus, 23°C	1250	MPa	ISO 178
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Izod notched impact strength	2	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	163	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	51	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	88	°C	ISO 75-1/-2
Vicat softening temperature, A	151	°C	ISO 306
Vicat softening temperature, B	67	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	905	kg/m ³	ISO 1183

Characteristics**Features**

Copolymer

Regional Availability

Europe