

Corton PDR 1620

PP-Z70

PolyPacific Pty Ltd

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	12	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.009	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	13	MPa	ASTM D 638
Elongation at Break	25	%	ASTM D 638
Flexural Modulus	3100	MPa	ASTM D 790
Rockwell Hardness	R 84	-	ASTM D 785
Shore D Hardness	68	-	ASTM D 2240
Izod Impact notched, 1/8 in	23	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	210	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
Coefficient of Thermal Expansion, MD	50	E-6/K	ASTM D 696
DTUL @ 66 psi	108	°C	ASTM D 648
DTUL @ 264 psi	60	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	2080	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Delivery form

Granules