

POLYfill PP HBK1501515

PP-X30

Polykemi AB

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	30	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.2	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	24	MPa	ISO 527
Yield strain	8	%	ISO 527
Flexural modulus, 23°C	3000	MPa	ISO 178
Flexural modulus	3700	MPa	ISO 178
Flexural modulus temperature	-20	°C	-
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	120	°C	ISO 75-1/-2
Vicat softening temperature, A	148	°C	ISO 306
Vicat softening temperature, B	84	°C	ISO 306
Other properties			
Density	1180	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Delivery form

Granules

Regional Availability

Europe, Asia Pacific