

**DIC-PPS Z-650-T6**

PPS-(GF+MX)

DIC Trading (USA) Inc.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.0025</b>	mm/mm	ASTM D 955
Mold Shrinkage, TD	<b>0.01</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>14500</b>	MPa	ASTM D 638
Tensile Strength	<b>175</b>	MPa	ASTM D 638
Elongation at Break	<b>2</b>	%	ASTM D 638
Compressive Strength	<b>170</b>	MPa	ASTM D 695
Flexural Modulus	<b>13000</b>	MPa	ASTM D 790
Flexural Strength	<b>240</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 118</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>100</b>	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	<b>650</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-0</b>	-	UL 94
Thickness tested	<b>1.6</b>	mm	-
Coefficient of Thermal Expansion, MD	<b>20</b>	E-6/K	ASTM D 696
DTUL @ 264 psi	<b>255</b>	°C	ASTM D 648
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Dielectric Strength, Short Time	<b>16</b>	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	<b>0.005</b>	-	ASTM D 150
Dielectric Constant, 1 MHz	<b>5</b>	-	ASTM D 150
Volume Resistivity	<b>&gt;1E15</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
Water Absorption, 24hr	<b>0.02</b>	%	ASTM D 570
Density	<b>1720</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Delivery form**

Black

**Features**

Thermal Stability

**Special Characteristics**

High impact or impact modified

**Regional Availability**

North America, Europe, Asia Pacific