

TORELINA® A310MX04

PPS-(GF+MD)65

Toray Industries, Inc.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	130	MPa	ISO 527
Strain at break	0.8	%	ISO 527
Flexural modulus, 23°C	22000	MPa	ISO 178
Charpy impact strength, +23°C	18	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 123	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	278	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	260	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	17	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	24	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.4	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	5.1	-	IEC 62631-2-1
Dissipation factor, 1MHz	20	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	20	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Density	1970	kg/m ³	ISO 1183

Characteristics**Delivery form**

Black, Natural Color

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa