

S1065A20

PPS-(GF+MD)65

Cheng Yu Plastic Company Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	133	MPa	ASTM D 638
Flexural Strength	185	MPa	ASTM D 790
Rockwell Hardness	M 101	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94

Other properties	Value	Unit	Test Standard
Density	2000	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	6	h	-
Melt temperature	300 - 350	°C	-
Mold temperature	130 - 170	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance

Applications

Automotive, Chemical Process, Electrical and Electronical

Regional Availability

Asia Pacific