

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	18000	MPa	ISO 527
Stress at break	125	MPa	ISO 527
Strain at break	1.1	%	ISO 527
Charpy impact strength, +23°C	20	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	280	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	270	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
GWIT - thickness tested (1)	960	mm	-
Glow Wire Ignition Temperature (GWIT)	2	°C	IEC 60695-2-13

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Dissipation factor, 1MHz	20	E-4	IEC 62631-2-1
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Electric strength	28	kV/mm	IEC 60243-1
Comparative tracking index	175	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.02	%	Sim. to ISO 62
Density	1930	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	2	h	-
Processing humidity	≤0.02	%	-
Melt temperature	325 - 340	°C	-
Mold temperature	135 - 150	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa