

Amodel® A-4160 L BK324

PPA-GF60

Syensqo

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	23300	MPa	ISO 527
Stress at break	244	MPa	ISO 527
Strain at break	1.4	%	ISO 527
Flexural modulus, 23°C	19300	MPa	ISO 178
Charpy impact strength, +23°C	130	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	304	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1750	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Melt temperature	329 - 343	°C	-
Mold temperature	66 - 93	°C	-
Zone 1	318 - 324	°C	-
Zone 2	327 - 332	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Black

Additives

Lubricants, Release agent

Special Characteristics

Heat stabilized or stable to heat

Features

Creep Resistance

Chemical Resistance

General Chemical Resistance

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa