

**Product Texts**

Replaces metal

**Mechanical properties**

	Value	Unit	Test Standard
<b>Other Standards<sup>[5]</sup></b>			
Tensile Strength	255	MPa	
Flexural modulus, 23°C	15000	MPa	

S: These properties are reported by the producer according standards that are different to our defaults.

**Other properties**

	Value	Unit	Test Standard
Water absorption	3	%	Sim. to ISO 62

**Other Standards<sup>[5]</sup>**

Density	1640	kg/m <sup>3</sup>	
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S: These properties are reported by the producer according standards that are different to our defaults.

**Processing Recommendation Injection Molding**

	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	280 - 325	°C	-
Mold temperature	100 - 140	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe, Asia Pacific

**Special Characteristics**

Heat stabilized or stable to heat