

Badamid® PPA-HPX GF50 H

PPA-GF50

Bada AG

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	18000 / 17000	MPa	ISO 527
Stress at break	255 / 215	MPa	ISO 527
Strain at break	2.5 / 3	%	ISO 527
Charpy impact strength, +23°C	85 / 100	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13 / 15	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	180 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E12 / -	Ohm*m	IEC 62631-3-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	4.3 / *	%	Sim. to ISO 62
Humidity absorption	1.4 / *	%	Sim. to ISO 62
Density	1550 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	280 - 320	°C	-
Mold temperature	100 - 120	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa