

AKROMID® T9 GF 50 6 black (7917)

PPA-GF50

Akro-Plastic GmbH

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	16500 / -	MPa	ISO 527
Stress at break	250 / -	MPa	ISO 527
Strain at break	2.3 / -	%	ISO 527
Charpy impact strength, +23°C	90 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	14 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	305 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	275 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	340	°C	-
Mold temperature	130	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Chemical Resistance

General Chemical Resistance

Delivery form

Black

Regional Availability

Europe, Asia Pacific

Special Characteristics

Heat stabilized or stable to heat