

VLF 84007

PPA-GF40

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	15170	MPa	ASTM D 638
Tensile Strength	228	MPa	ASTM D 638
Elongation at Break	2.5	%	ASTM D 638
Flexural Modulus	14480	MPa	ASTM D 790
Flexural Strength	324	MPa	ASTM D 790
Izod Impact notched, 1/8 in	294	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	277	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1570	kg/m ³	ASTM D 792
Moisture Content	0.05	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	304 - 329	°C	-
Mold temperature	135 - 163	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Heat stabilized or stable to heat