

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	12000 / 11500	MPa	ISO 527
Stress at break	205 / 195	MPa	ISO 527
Strain at break	2 / 2	%	ISO 527
Flexural modulus, 23°C	11200 / 17100	MPa	ISO 178
Charpy impact strength, +23°C	65 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	12 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	285 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	300 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	25 / *	E-6/K	ISO 11359-1/-2

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Electric strength	35 / -	kV/mm	IEC 60243-1
Comparative tracking index	550 / -	-	IEC 60112
ASTM Data			
Surface Resistivity	* / 1E13	Ohm	ASTM D 257

Other properties	dry / cond	Unit	Test Standard
Humidity absorption	1.4 / *	%	Sim. to ISO 62
Density	1550 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.08	%	-
Melt temperature	340	°C	-
Mold temperature	135 - 165	°C	-
Zone 1	315 - 340	°C	-
Zone 2	315 - 335	°C	-
Zone 3	315 - 335	°C	-
Nozzle temperature	315 - 340	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

High impact or impact modified

Features

Creep Resistance, Fatigue Resistance, Low Warpage

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa