

**AKROMID® T9 GF 30 grey (8134)**

PPA-GF30

Akro-Plastic GmbH

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	10000 / -	MPa	ISO 527
Stress at break	190 / -	MPa	ISO 527
Strain at break	2.8 / -	%	ISO 527
Charpy impact strength, +23°C	70 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	10 / -	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	305 / *	°C	ISO 11357-1/-3
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB / *	class	IEC 60695-11-10
	1.6 / *	mm	-

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Density	1380 / -	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	340	°C	-
Mold temperature	130	°C	-
Injection pressure	75	MPa	-

**Characteristics****Processing**

Injection Molding

**Chemical Resistance**

General Chemical Resistance

**Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe, Asia Pacific