

RTP 4099 X 94115

PPA-GF15

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	4137	MPa	ASTM D 638
Tensile Strength	75.8	MPa	ASTM D 638
Flexural Modulus	4137	MPa	ASTM D 790
Flexural Strength	117	MPa	ASTM D 790
Izod Impact notched, 1/8 in	214	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ASTM D 792
Moisture Content	0.05	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	107	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	288 - 302	°C	-
Mold temperature	121 - 149	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat