

RTP 4002 A

PPA-GF15

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	6205	MPa	ASTM D 638
Tensile Strength	96.5	MPa	ASTM D 638
Flexural Modulus	5516	MPa	ASTM D 790
Flexural Strength	152	MPa	ASTM D 790
Rockwell Hardness	R 125	-	ASTM D 785
Izod Impact notched, 1/8 in	42.7	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.794	mm	-
DTUL @ 264 psi	260	°C	ASTM D 648
Electrical properties			
ASTM Data			
Dielectric Constant, 1 MHz	3.9	-	ASTM D 150
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257
Other properties			
Water Absorption, 24hr	0.26	%	ASTM D 570
Density	1290	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	107	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	329 - 343	°C	-
Mold temperature	65.6 - 163	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific