

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	11000	MPa	ISO 527
Stress at break	115	MPa	ISO 527
Strain at break	1.5	%	ISO 527
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6.5	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	275	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	295	°C	ISO 75-1/-2
Vicat softening temperature, B	245	°C	ISO 306
Electrical properties			
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1540	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	310 - 330	°C	-
Mold temperature	150 - 170	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Additives

Lubricants