

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.2</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.3</b>	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	<b>31000</b>	MPa	ISO 527
Stress at break	<b>250</b>	MPa	ISO 527
Strain at break	<b>1.8</b>	%	ISO 527
Flexural modulus, 23°C	<b>29000</b>	MPa	ISO 178
Flexural strength	<b>385</b>	MPa	ISO 178
Izod impact strength, +23°C	<b>59</b>	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 180/1A

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>225</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 8.00 MPa	<b>170</b>	°C	ISO 75-1/-2
Vicat softening temperature, A	<b>240</b>	°C	ISO 306
Vicat softening temperature, B	<b>215</b>	°C	ISO 306

<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Volume resistivity	<b>0.05</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>500</b>	Ohm	IEC 62631-3-2

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1320</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80 - 100</b>	°C	-
Pre-drying - Time	<b>6 - 8</b>	h	-
Melt temperature	<b>300 - 310</b>	°C	-
Mold temperature	<b>120</b>	°C	-

**Characteristics**

**Processing**  
Injection Molding

**Regional Availability**  
Europe