

RTP 4085 A

PPA-CF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.00175	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	25510	MPa	ASTM D 638
Tensile Strength	262	MPa	ASTM D 638
Flexural Modulus	17240	MPa	ASTM D 790
Flexural Strength	365	MPa	ASTM D 790
Rockwell Hardness	R 125	-	ASTM D 785
Izod Impact notched, 1/8 in	69.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	282	°C	ASTM D 648
Other properties			
Water Absorption, 24hr	0.22	%	ASTM D 570
Density	1330	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	107	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	329 - 343	°C	-
Mold temperature	65.6 - 163	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific