

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	62	MPa	ISO 527
Strain at break	5.5	%	ISO 527
Flexural modulus, 23°C	2000	MPa	ISO 178
Izod notched impact strength, +23°C	75	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	300	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1640	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Melt temperature	320 - 345	°C	-
Mold temperature	135	°C	-

## Characteristics

### Processing

Injection Molding

### Additives

Lubricants

### Delivery form

Natural Color

### Regional Availability

North America, Europe, South and Central America