

**Karilen-P H 5465 TUD**

PP-T65

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	20	cm <sup>3</sup> /10min	ISO 1133
Temperature	230	°C	-
Load	5	kg	-

Other properties	Value	Unit	Test Standard
Density	1650	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	30 - 70	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 230	°C	-
Zone 2	200 - 230	°C	-
Zone 3	200 - 250	°C	-

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Delivery form**

Black

**Special Characteristics**

U.V. stabilized or stable to weather

**Features**

Copolymer

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa