

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	0.8	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	23	MPa	ISO 527
Strain at break	95	%	ISO 527
Flexural modulus, 23°C	1900	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	25	kJ/m ²	ISO 179/1eA
Type of failure	P	-	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	148	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1070	kg/m ³	ISO 1183

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	200 - 210	°C	-
Feed temperature	15 - 40	°C	-
Zone 1	180 - 190	°C	-
Zone 2	190 - 200	°C	-
Zone 3	200 - 210	°C	-
Nozzle temperature	200 - 210	°C	-

Characteristics

Processing

Pipe/Tube Extrusion, Profile Extrusion, Other Extrusion, Blow Molding

Delivery form

White

Special Characteristics

U.V. stabilized or stable to weather

Features

Copolymer

Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa