

Karilen-P H 5420 TH

PP-T20

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2700	MPa	ISO 527
Tensile Strength	33	MPa	ISO 527
Strain at break	8	%	ISO 527
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	3	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	75	°C	ISO 75-1/-2

Electrical properties	Value	Unit	Test Standard
Other Standards^{S1}			
Volume resistivity	0.14	Ohm*m	Producer Method
Surface resistivity	14	Ohm	DIN 53482

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183

Characteristics**Delivery form**

Black

Features

Homopolymer

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa