

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2300	MPa	ISO 527
Tensile Strength	23	MPa	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Charpy impact strength, +23°C	75	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	16	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	135	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1020	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Processing

Injection Molding

### Delivery form

Natural Color

### Special Characteristics

U.V. stabilized or stable to weather

### Applications

Automotive

### Regional Availability

Europe