

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.3	%	ISO 294-4, 2577
Molding shrinkage, normal	2.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	1700	MPa	ISO 527
Tensile Strength	18	MPa	ISO 527
Flexural modulus, 23°C	1550	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	51	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	88	°C	ISO 75-1/-2
Vicat softening temperature, B	122	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Other properties			
Density	1010	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Applications

General Purpose

Delivery form

Natural Color

Regional Availability

Europe