

Karilen-PR XB 8910 TUSR

PP-T10

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	1600	MPa	ISO 527
Tensile Strength	22	MPa	ISO 527
Yield strain	15	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	35	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 0.45 MPa	94	°C	ISO 75-1/-2
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Other properties			
Density	980	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	30 - 70	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 230	°C	-
Zone 2	200 - 230	°C	-
Zone 3	200 - 250	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Features

Scratch Resistant, Copolymer

Certifications

Recycled Resin Content

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa