

**RamOfin PPC371B73NT**

PP-MX70

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>5</b>	g/10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-
<b>Other properties</b>			
Density	<b>2120</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>1 - 2</b>	h	-
Processing humidity	<b>≤0.1</b>	%	-
Mold temperature	<b>30 - 70</b>	°C	-
Feed temperature	<b>60 - 70</b>	°C	-
Zone 1	<b>190 - 210</b>	°C	-
Zone 2	<b>200 - 220</b>	°C	-
Zone 3	<b>220 - 230</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Features**

Copolymer

**Certifications**

RoHS compliant

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa