

**LONNOY 6100**

(PC+PBT)

Kingfa Sci. &amp; Tech.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength	56	MPa	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2300	MPa	ASTM D 790
Flexural Strength	85	MPa	ASTM D 790
Rockwell Hardness	R 95	-	ASTM D 785
Izod Impact notched, 1/8 in	673	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	110	°C	ASTM D 648
DTUL @ 264 psi	100	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	30	kV/mm	ASTM D 149
Surface Resistivity	1E12	Ohm	ASTM D 257
Volume Resistivity	1E13	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.1	%	ASTM D 570
Density	1240	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Special Characteristics**

Flame retardant, U.V. stabilized or stable to weather

**Applications**

IT / Business Machine, Electrical and Electronical

**Regional Availability**

Asia Pacific