

Polytron® P60B10-S

PP-GLF60

Polyram

Product Texts

The data represents Polytron P60B10-S 60% diluted with neat PP-500H to 30% long glass fibers Polypropylene.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	7350	MPa	ISO 527
Tensile Strength	110	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	6500	MPa	ISO 178
Flexural strength	170	MPa	ISO 178
Charpy impact strength, +23°C	53	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	16	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	163	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	157	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	160	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	50 - 70	°C	-
Zone 1	230 - 250	°C	-
Zone 2	230 - 250	°C	-
Zone 3	230 - 250	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Black

Features

Chemically Coupled Reinforcement, Long fiber reinforced

Chemical Resistance

Oxidation Resistance

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa