

Polytron® P60B04-S

PP-GLF60

Polyram

Product Texts

The data represents Polytron P60B04-S 60% LGF Polypropylene diluted with neat HPP to 30% glass fibers.

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	7000	MPa	ISO 527
Tensile Strength	110	MPa	ISO 527
Strain at break	2.2	%	ISO 527
Flexural modulus, 23°C	6600	MPa	ISO 178
Flexural strength	160	MPa	ISO 178
Charpy impact strength, +23°C	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	22	kJ/m ²	ISO 179/1eA

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	165	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	157	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12

Other properties

	Value	Unit	Test Standard
Density	1120	kg/m ³	ISO 1183

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	50 - 70	°C	-
Zone 1	230 - 250	°C	-
Zone 2	230 - 250	°C	-
Zone 3	230 - 250	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Black

Features

Chemically Coupled Reinforcement, Long fiber reinforced

Chemical Resistance

Oxidation Resistance

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa