

ROMILOY® 9130

(PC+ASA)

Romira GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2700	MPa	ISO 527
Tensile Strength	55	MPa	ISO 527
Strain at break	70	%	ISO 527
Flexural modulus, 23°C	2700	MPa	ISO 178
Flexural strength	87	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	20	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	106	°C	ISO 75-1/-2
Vicat softening temperature, B	135	°C	ISO 306
Burning behav. at 1.5 mm nom. thckn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Yellow Card available	yes	-	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-
Burning behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
Glow Wire Ignition Temperature (GWIT)	775	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

Flame retardant, Halogen-free

Regional Availability

North America, Europe, Asia Pacific